

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 12.08.27	Job No.: ENG3105AUG	ADR Yes/No: N	ADR Date:	ECN #: 12- 646
Product No.: D412-711		Created By: DC	Approved By: #	
Product Name: Vertical Reference Door		Checked By: #		

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF	MP 12-09-13	DQA / QA Coord.	Y	PS	SPC 12-09-13
Purchasing Coord.	N	CL	12-09-13	QC Coordinator	Y	ED	12-09-13
Production Engineering Coord.	N	DD	12-09-13	Customer Support	Y	SW/LM	12-09-13
Customer Technical Support	Y	MB/DS	12-09-13	VP Marketing / BD	N	#	
Customer Order Processing	DIR/FCP	Y	12-09-13	Marketing	Y	HM	HEM 12-09-13

Reason for Change: SH92-55 updated to include Bell 412EP

Documents Affected: ACR-D412-711-3 Rev. A EA212-69-20 Rev. 4 ICA-D412-711 Rev. 1 A20469DCL1 Rev. 19 SH92-55 Issue 4
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PAPERWORK UPDATE PARTS MUST COMPLY PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	DC	Updated A20469DCL1 Rev. 19	DC 12-09-13
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		12-09-13
11	Update Product Specification Files	Y	KJ	Add ICA, FMS, & STC	12-09-13
12	Update Approved/Preliminary Dwg PDF Files	N			
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	Y	KJ		12-09-13
16	Create/Update Parts / STC Database	Y	KJ		12-09-13
17	Update / Verify ARC Database	Y	KJ		12-09-13
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		12-09-13
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
24					

Description / Action:
Add new paperwork to kits in stock and in progress.
Paperwork change only ... no design change.

ECN Verified & Complete: *MP*

Date: 12/9/17